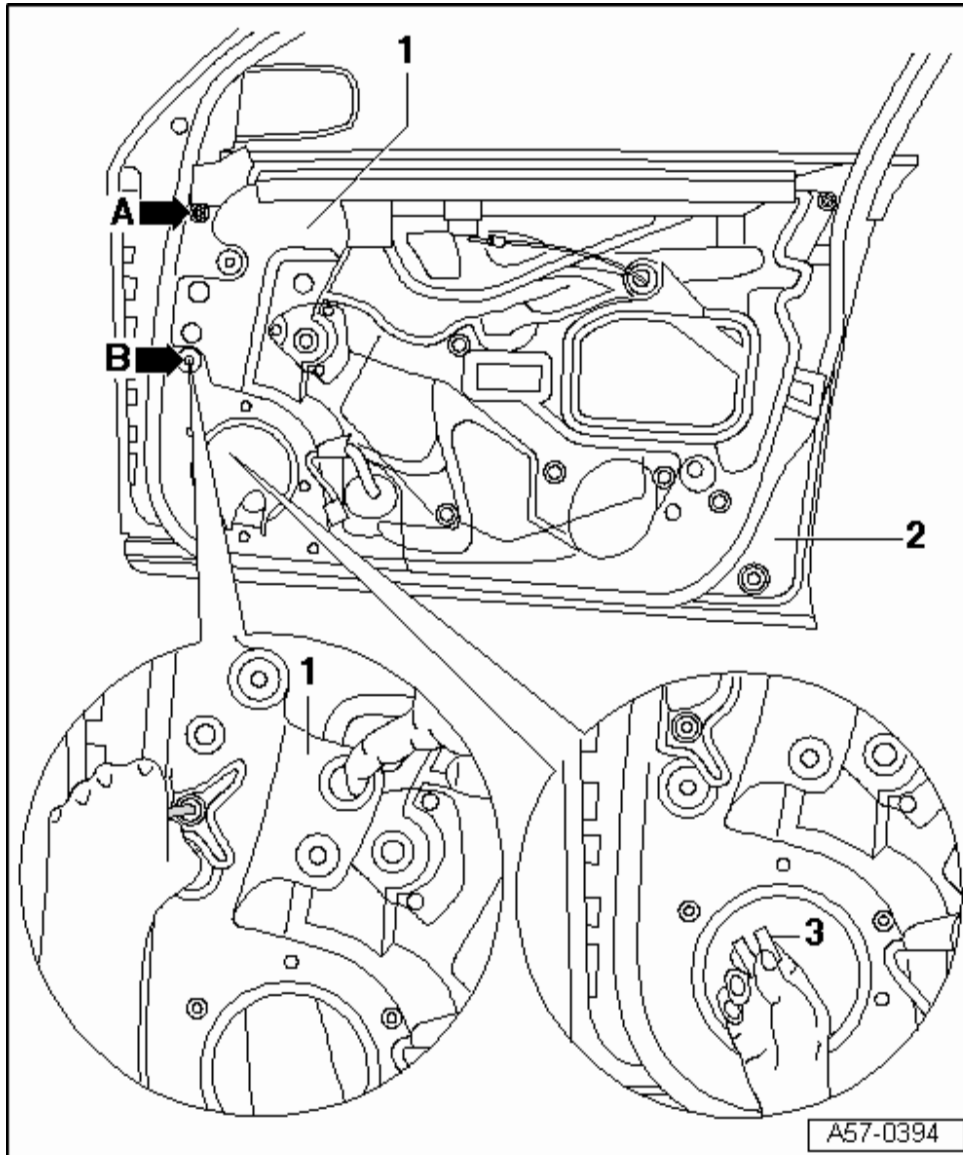


Adjusting window frame

Adjustment for -A- pillar area



1 - Insulation for door trim

q Need not be removed for adjustment

2 - Front door

q Correct adjustment of the window frame involves removing the door trim and loudspeaker.

3 - Spacer

q Fit at attachment point -B- if necessary.

q Slackening off the bolts -arrow A- and taking out/adding spacers at the attachment point -B-, ⇒ Fig. → Fig. permits adjustment of the position (angle) of the window frame in the area of the -A- pillar with respect to the roof trim.

q Different thicknesses are available (0.5 mm and 1 mm).

Angle adjustment at -A- pillar

- Slackening off the bolt -arrow- and fitting
- or taking out spacers makes it possible to adjust the seal contact pressure in the area of the -A- pillar.
 - Spacers up to max. 3 mm can be fitted to suit the situation.
 - Spacers with thicknesses of 0.5 mm and 1 mm are available.

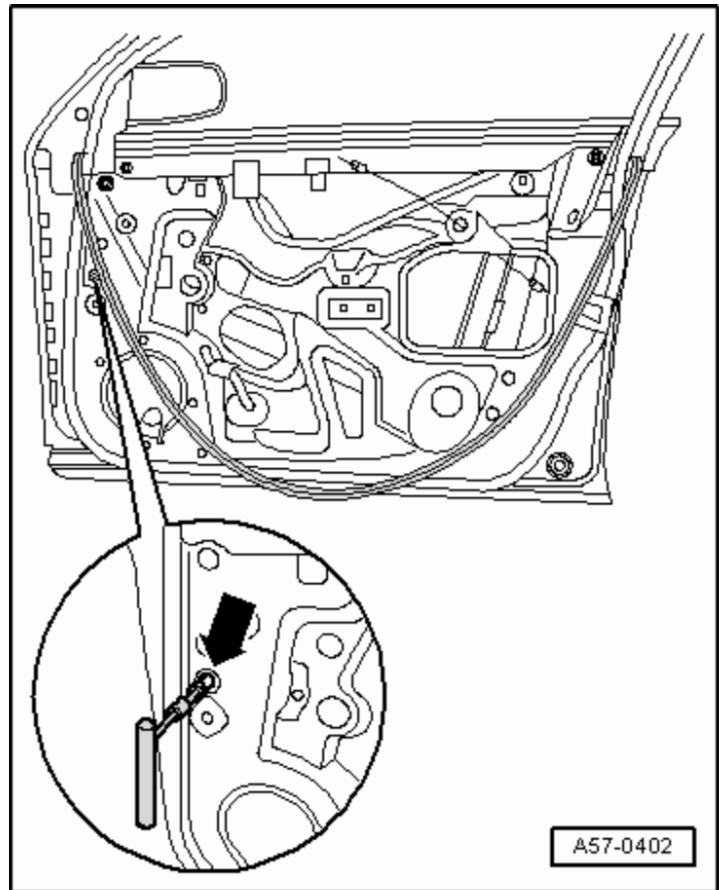
Adjustment for -B- pillar area

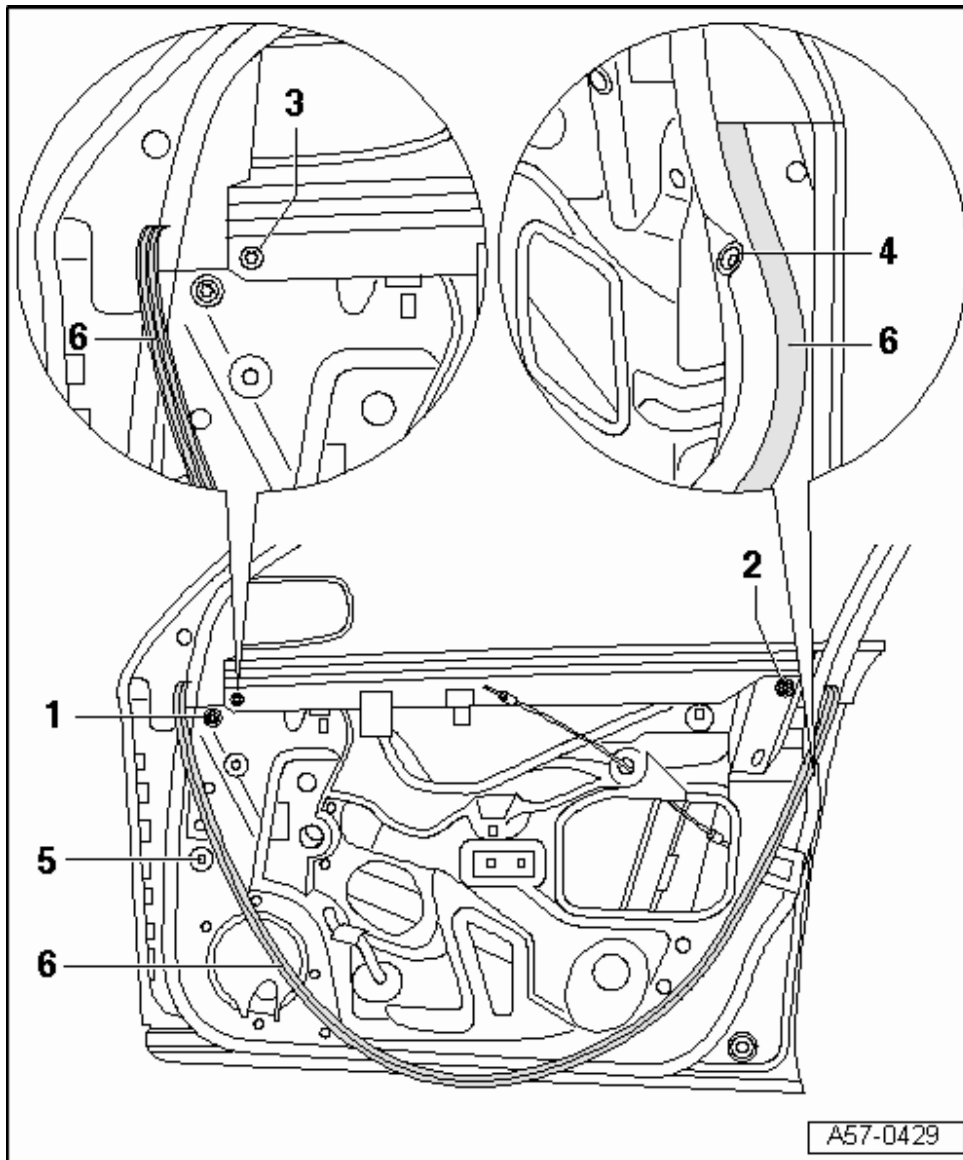


Note

If the height adjustment dimensions are outside the template tolerance, replace the collared fitted bolts with two standard bolts.

- The height of the window frame can then be adjusted.





1 - Front collared fitted bolt

q Replace with standard bolt if necessary for height adjustment.

q 32 Nm.

2 - Rear collared fitted bolt

q Replace with standard bolt if necessary for height adjustment.

q 32 Nm.

3 - Longitudinal adjustment bolt (□ adjustment)

q 32 Nm.

4 - Rear bolt

q 32 Nm.

5 - Front bolt

q 32 Nm.

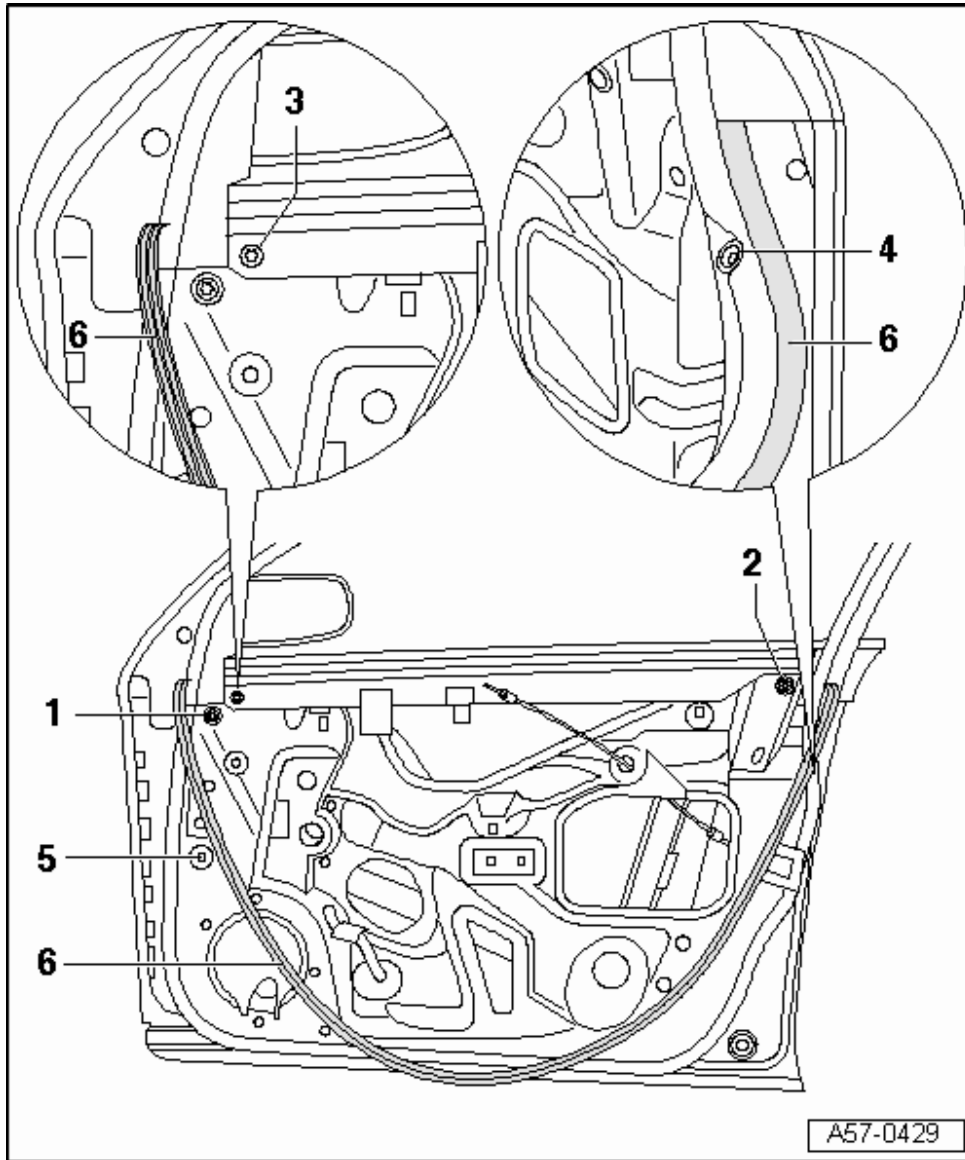
6 - Door seal

**Note**

After installing or adjusting the window frame, screw in and tighten the bolts in the sequence described below.

- q The door window must be lowered half way before fitting the window frame.
- q Insert the door frame in the door shell.
- q Screw in the bolts -1- and -2- [hand-tight]
- q Slacken off the bolt -3-.
- q Fit the door seal -6- in the window frame.
- q Screw in the bolt -4- and tighten to 32 Nm.
- q Close the door and check the angle of the window frame with the adjustment template → [Chapter](#).
- q The angle can be adjusted if necessary by slackening off the bolt -4-.
- q Check the seal contact [one in the area of the -A- pillar → [Fig](#).
- q Tighten the bolt -5- to 32 Nm.

[eight adjustment at window frame



- If the height of the window frame has to be adjusted, replace the corresponding collared fitted bolt -arrow- with a standard bolt.
- The height of the window frame can then be adjusted.
- Position the adjustment template on the roof or at the upper edge of the drip rail as shown.

